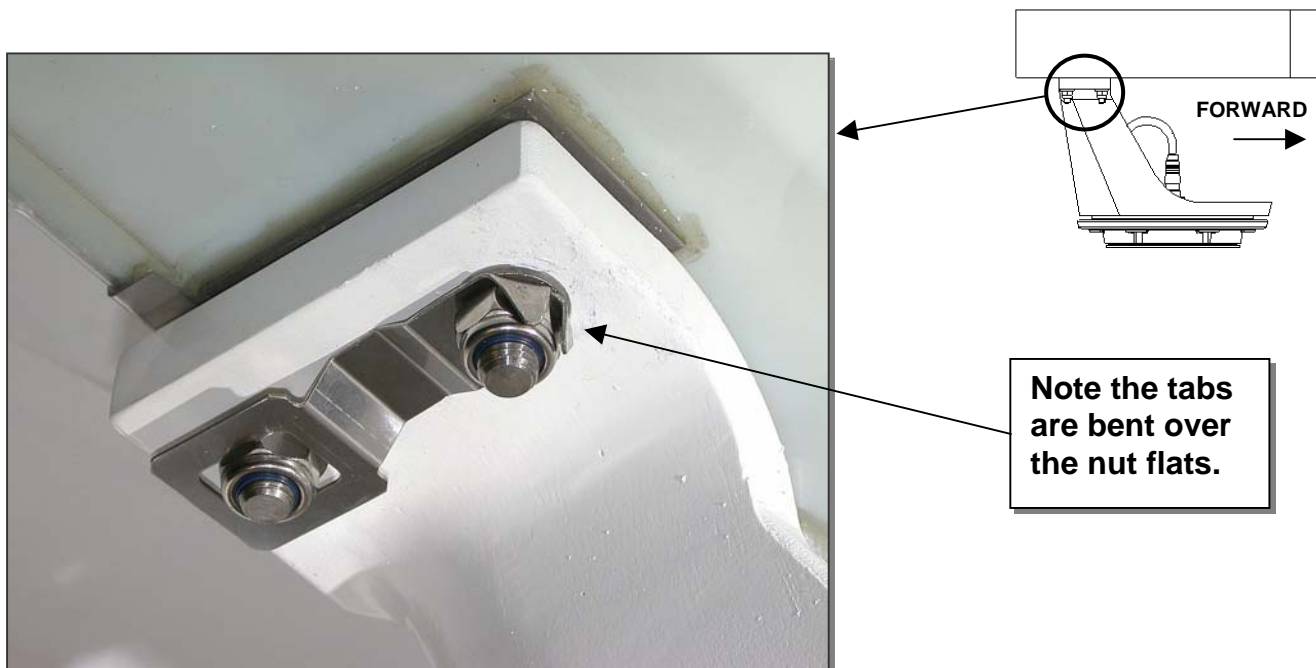


**Product: Decca BridgeMaster E Series Radars**

**Subject: S Band Antenna Fixings Locking Tabs**

Modification SX/1 (released Nov 1999) introduced a new style Antenna fixing locking tab type 65612170-2 with procedures on how to fit them.

It still seems that many people are confused as to how to correctly fit them. This picture shows the correct way to do this.



#### IMPORTANT NOTES

- At new installations or when refitting these tabs always smear the studs liberally with Densopaste **BEFORE** fitting the Nyloc Nuts
- **Never** use a Nyloc Nut once it's been used before. Always use new nuts only.
- Use this document in conjunction with the instructions in Mod SX/1

For Reference:

Description	Service Code
Lock Tab	65612170-2
Nyloc Nut	4480074
Washers	4709314
Densopaste	9037446